



Material - ASTM A608 Grade HI 35

Standard Specification for Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A608 Grade HI 35 Centrifugally Cast Iron-Chromium-Nickel High-Alloy Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.400	As - Cast	
Silicon	Si %	0.500 - 2.000		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	26.000 - 30.000		
Nickel	Ni %	14.000 - 18.000		
Molybdenum	Mo %	0.050 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 56 max. Yield Strength in Mpa - Elongation in % 8 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SCH 18	JIS	Japan	Casting
J94013	UNS	USA	Casting
J94003	UNS	USA	Casting
SCH 17	JIS	Japan	Casting
J93413	UNS	USA	Casting
A 608 G HE35	ASTM	USA	Casting
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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